



**International  
Standard**

**ISO 15614-5**

**Specification and qualification of  
welding procedures for metallic  
materials — Welding procedure  
test —**

**Part 5:  
Arc welding of titanium, zirconium  
and their alloys**

*Descriptif et qualification d'un mode opératoire de soudage pour  
les matériaux métalliques — Épreuve de qualification d'un mode  
opératoire de soudage —*

*Partie 5: Soudage à l'arc sur titane, zirconium et leurs alliages*

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